



TWIST DRILLS

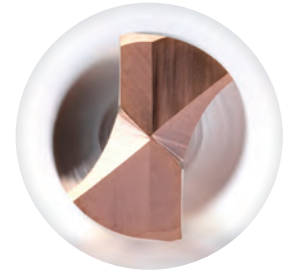
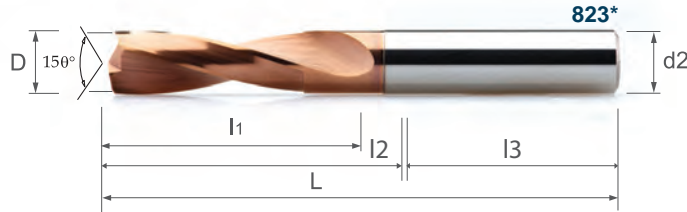


DR 60 TWIST DRILLS - DIN 6537K - 150° Point Angle - 3 x Ø

≤ 1.600 N/mm² + D0120 ≤ 53 - 68 HRC

Solid Carbide Twist Drills acc. to DIN 6537K point angle 150° shank acc. to DIN 6535HA
 Forets hélicoïdaux en carbure monobloc selon DIN 6537K angle de pointe 150° queue selon DIN 6535HA
 整体硬质合金 钻头 - 相等于 DIN 6537K 2刃 - 加工深度 3xD, 柄部标准 DIN 6535HA

VHM Spiralbohrer nach DIN 6537K 150° Spitzenwinkel Schaft nach DIN 6535HA
 Punte elicoidali in metallo duro integrale norma DIN 6537K angolo di punta 150° codolo DIN 6535HA



EDPNo./EDV-Nr./ CODEusine/CodiceEDP	Dimension (mm)						823*
	D (h7)	l1	l2	l3	L	d2 (h6)	D0120
0300	3	14	20	36	62	6	●
0330	3.3	14	20	36	62	6	●
0350	3.5	14	20	36	62	6	●
0380	3.8	17	24	36	66	6	●
0400	4	17	24	36	66	6	●
0420	4.2	17	24	36	66	6	●
0450	4.5	17	24	36	66	6	●
0480	4.8	20	28	36	66	6	●
0500	5	20	28	36	66	6	●
0550	5.5	20	28	36	66	6	●
0580	5.8	20	28	36	66	6	●
0600	6	20	28	36	66	6	●
0650	6.5	29	41	36	79	8	●
0680	6.8	29	41	36	79	8	●
0700	7	29	41	36	79	8	●
0750	7.5	29	41	36	79	8	●
0780	7.8	29	41	36	79	8	●
0800	8	29	41	36	79	8	●
0850	8.5	35	47	40	89	10	●
0880	8.8	35	47	40	89	10	●
0900	9	35	47	40	89	10	●
0950	9.5	35	47	40	89	10	●
0980	9.8	35	47	40	89	10	●
1000	10	35	47	40	89	10	●
1020	10.2	40	55	45	102	12	●
1050	10.5	40	55	45	102	12	●
1080	10.8	40	55	45	102	12	●
1100	11	40	55	45	102	12	●
1150	11.5	40	55	45	102	12	●
1180	11.8	40	55	45	102	12	●
1200	12	40	55	45	102	12	●
1250	12.5	43	60	45	107	14	●
1280	12.8	43	60	45	107	14	●
1300	13	43	60	45	107	14	●

Material group - Material-Gruppe - Groupe matière - Gruppo materiali - 材质主类

M02 M03 M04 M05 M06 M07 M08 M09 M10 M11 M12 M13 M14 M15 M18 M22 M25 M31 M16 M20 M17 M19 M21 M23 M24 M32

M26 M27 M28 M33 M01 M29 M30

Working Material Cutting Parameter

574

463

TECHNISCHE ÄNDERUNGEN OHNE VORHERIGE INFORMATION VORBEHALTEN

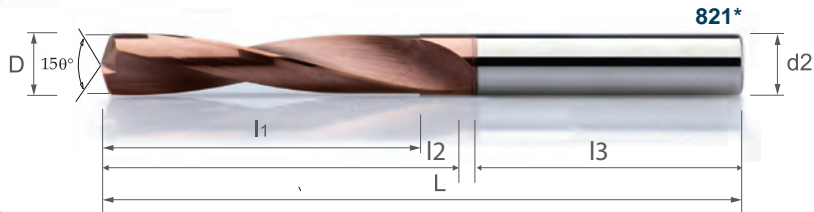


DR 60 TWIST DRILLS - DIN 6537L - 150° Point Angle - 5 x Ø

≤ 1.600 N/mm² + D0120 ≤ 53 - 68 HRC

Solid Carbide Twist Drills acc. to DIN 6537L point angle 150° shank acc. to DIN 6535HA
 Forets hélicoïdaux en carbure monobloc selon DIN 6537L angle de pointe 150° queue selon DIN 6535HA
 整体硬质合金 钻头 - 相等于 DIN 6537L 2刃 - 加工深度 5xD, 柄部标准 DIN 6535HA

VHM Spiralbohrer nach DIN 6537L 150° Spitzenwinkel Schaft nach DIN 6535HA
 Punte elicoidali in metallo duro integrale norma DIN 6537L angolo di punta 150° codolo DIN 6535HA



EDPNo./EDV-Nr./ CODEusine/CodiceEDP	Dimension (mm)						821*
	D (h7)	I1	I2	I3	L	d2 (h6)	D0120
0300	3	23	28	36	66	6	●
0330	3.3	23	28	36	66	6	●
0350	3.5	23	28	36	66	6	●
0380	3.8	29	36	36	74	6	●
0400	4	29	36	36	74	6	●
0420	4.2	29	36	36	74	6	●
0450	4.5	29	36	36	82	6	●
0480	4.8	35	44	36	82	6	●
0500	5	35	44	36	82	6	●
0550	5.5	35	44	36	82	6	●
0580	5.8	35	44	36	82	6	●
0600	6	35	44	36	82	6	●
0650	6.5	43	53	36	91	8	●
0680	6.8	43	53	36	91	8	●
0700	7	43	53	36	91	8	●
0750	7.5	43	53	36	91	8	●
0780	7.8	43	53	36	91	8	●
0800	8	43	53	36	91	8	●
0850	8.5	49	61	40	103	10	●
0880	8.8	49	61	40	103	10	●
0900	9	49	61	40	103	10	●
0950	9.5	61	61	40	103	10	●
0980	9.8	61	61	40	103	10	●
1000	10	61	61	40	103	10	●
1020	10.2	71	71	45	118	12	●
1050	10.5	71	71	45	118	12	●
1080	10.8	71	71	45	118	12	●
1100	11	71	71	45	118	12	●
1150	11.5	71	71	45	118	12	●
1180	11.8	71	71	45	118	12	●
1200	12	71	71	45	118	12	●
1250	12.5	77	77	45	124	14	●
1280	12.8	77	77	45	124	14	●
1300	13	77	77	45	124	14	●

Material group - Material-Gruppe - Groupe matière - Gruppo materiali - 材质主类

M02 M03 M04 M05 M06 M07 M08 M09 M10 M11 M12 M13 M14 M15 M18 M22 M25 M31 M16 M20 M17 M19 M21 M23 M24 M32

M26 M27 M28 M33 M01 M29 M30

Working Material Cutting Parameter

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SPÉCIFICATIONS TECHNIQUES SUJETTES À CHANGEMENT SANS AVIS PRÉALABLE