



TWIST DRILLS





DR ALU OIL FEED TWIST DRILLS - DIN 6537K - 130° Point Angle - 3 x Ø

≤ 700 N/mm²

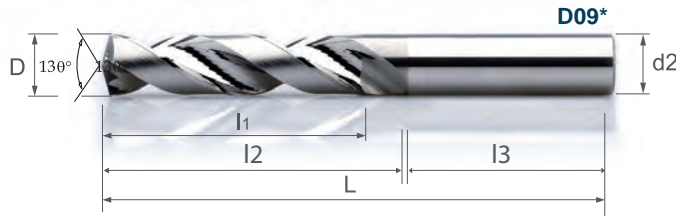
UK Solid Carbide DR ALU Oil Feed Twist Drills acc. to DIN 6537K
point angle 130° shank acc. to DIN 6535HA

FR Forets hélicoïdaux DR ALU à trous d'huile en carbure monobloc
selon DIN 6537K - angle de pointe 130° - queue selon DIN 6535HA

CN 整体硬质合金 DR ALU 内冷却 钻头 - 相等于
DIN 6537K 2 刃 - 加工深度 3xD, 柄部标准 DIN 6535HA

DE VHM DR ALU Kühlkanalbohrer nach DIN 6537K
130° Spitzenwinkel Schaft nach DIN 6535HA

IT Punta elicoidali DR ALU in metallo duro integrale norma DIN 6537K
con fori di lubrificazione angolo di punta 140° codolo DIN 6535HA

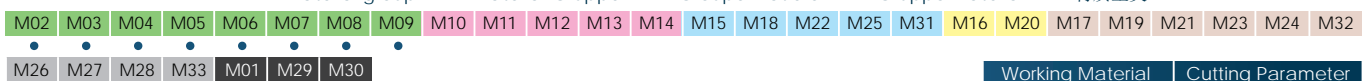


| EDPNo./EDV-Nr./ CODUsine/CodiceEDP | Dimension (mm) | | | | | | D09* |
|---------------------------------------|------------------|----|----|----|----|---------|--------|
| | D (m7) | l1 | l2 | l3 | L | d2 (h6) | T... n |
| * 0300 062 03 | 3 | 14 | 20 | 36 | 62 | 3 | ○ |
| 0300 | 3 | 14 | 20 | 36 | 62 | 6 | ● |
| * 0310 062 03 | 3.1 | 14 | 20 | 36 | 62 | 3 | ○ |
| 0310 | 3.1 | 14 | 20 | 36 | 62 | 6 | ● |
| * 0320 062 03 | 3.2 | 14 | 20 | 36 | 62 | 3 | ○ |
| 0320 | 3.2 | 14 | 20 | 36 | 62 | 6 | ● |
| 0330 | 3.3 | 14 | 20 | 36 | 62 | 6 | ● |
| 0340 | 3.4 | 14 | 20 | 36 | 62 | 6 | ● |
| 0350 | 3.5 | 14 | 20 | 36 | 62 | 6 | ● |
| 0360 | 3.6 | 14 | 20 | 36 | 62 | 6 | ● |
| 0370 | 3.7 | 14 | 20 | 36 | 62 | 6 | ● |
| 0380 | 3.8 | 17 | 24 | 36 | 66 | 6 | ● |
| 0390 | 3.9 | 17 | 24 | 36 | 66 | 6 | ● |
| * 0400 066 04 | 4 | 17 | 24 | 36 | 66 | 4 | ○ |
| 0400 | 4 | 17 | 24 | 36 | 66 | 6 | ● |
| * 0410 066 04 | 4.1 | 17 | 24 | 36 | 66 | 4 | ○ |
| 0410 | 4.1 | 17 | 24 | 36 | 66 | 6 | ● |
| * 0420 066 04 | 4.2 | 17 | 24 | 36 | 66 | 4 | ○ |
| 0420 | 4.2 | 17 | 24 | 36 | 66 | 6 | ● |
| 0430 | 4.3 | 17 | 24 | 36 | 66 | 6 | ● |
| 0440 | 4.4 | 17 | 24 | 36 | 66 | 6 | ● |
| 0450 | 4.5 | 17 | 24 | 36 | 66 | 6 | ● |
| 0460 | 4.6 | 17 | 24 | 36 | 66 | 6 | ● |
| 0470 | 4.7 | 17 | 24 | 36 | 66 | 6 | ● |
| 0480 | 4.8 | 20 | 28 | 36 | 66 | 6 | ● |
| 0490 | 4.9 | 20 | 28 | 36 | 66 | 6 | ● |
| 0500 | 5 | 20 | 28 | 36 | 66 | 6 | ● |
| 0510 | 5.1 | 20 | 28 | 36 | 66 | 6 | ● |
| 0520 | 5.2 | 20 | 28 | 36 | 66 | 6 | ● |
| 0530 | 5.3 | 20 | 28 | 36 | 66 | 6 | ● |
| 0540 | 5.4 | 20 | 28 | 36 | 66 | 6 | ● |

cont'd ▶

* = HPMT STANDARD

Material group - Material-Gruppe - Groupe matière - Gruppo materiali - 材质主类



| | |
|------------------|-------------------|
| Working Material | Cutting Parameter |
| 574 | 463 |

MODIFICHE TECHICHE POSSIBILI SENZA PREAVVISO

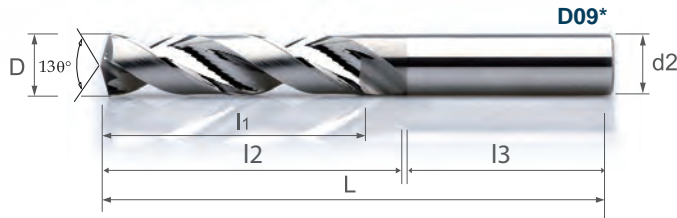


DR ALU OIL FEED TWIST DRILLS - DIN 6537K - 130° Point Angle - 3 x Ø

≤ 700 N/mm²

Solid Carbide DR ALU Oil Feed Twist Drills acc. to DIN 6537K point angle 130° shank acc. to DIN 6535HA
 Forets hélicoïdaux DR ALU à trous d'huile en carbure monobloc selon DIN 6537K angle de pointe 130° queue selon DIN 6535HA
 整体硬质合金 DR ALU 内冷却 钻头 - 相等于 DIN 6537K 2 刃 - 加工深度 3xD, 柄部标准 DIN 6535HA

VHM DR ALU Kühkanalbohrer nach DIN 6537K 130° Spitzenwinkel Schaft nach DIN 6535HA
 Punte elicoidali DR ALU in metallo duro integrale norma DIN 6537K con fori di lubrificazione angolo di punta 140° codolo DIN 6535HA



| EDPNo./EDV-Nr./ CODEusine/CodiceEDP | Dimension (mm) | | | | | | D09* |
|--|------------------|----|----|----|----|---------|--------|
| | D (m7) | l1 | l2 | l3 | L | d2 (h6) | T... n |
| 0550 | 5.5 | 20 | 28 | 36 | 66 | 6 | ● |
| 0560 | 5.6 | 20 | 28 | 36 | 66 | 6 | ● |
| 0570 | 5.7 | 20 | 28 | 36 | 66 | 6 | ● |
| 0580 | 5.8 | 20 | 28 | 36 | 66 | 6 | ● |
| 0590 | 5.9 | 20 | 28 | 36 | 66 | 6 | ● |
| 0600 | 6 | 20 | 28 | 36 | 66 | 6 | ● |
| * 0610 066 06 | 6.1 | 20 | 28 | 36 | 66 | 6 | ○ |
| 0610 | 6.1 | 24 | 34 | 36 | 79 | 8 | ● |
| 0620 | 6.2 | 24 | 34 | 36 | 79 | 8 | ● |
| 0630 | 6.3 | 24 | 34 | 36 | 79 | 8 | ● |
| 0640 | 6.4 | 24 | 34 | 36 | 79 | 8 | ● |
| 0650 | 6.5 | 24 | 34 | 36 | 79 | 8 | ● |
| 0660 | 6.6 | 24 | 34 | 36 | 79 | 8 | ● |
| 0670 | 6.7 | 24 | 34 | 36 | 79 | 8 | ● |
| 0680 | 6.8 | 24 | 34 | 36 | 79 | 8 | ● |
| 0690 | 6.9 | 24 | 34 | 36 | 79 | 8 | ● |
| 0700 | 7 | 24 | 34 | 36 | 79 | 8 | ● |
| 0710 | 7.1 | 29 | 41 | 36 | 79 | 8 | ● |
| 0720 | 7.2 | 29 | 41 | 36 | 79 | 8 | ● |
| 0730 | 7.3 | 29 | 41 | 36 | 79 | 8 | ● |
| 0740 | 7.4 | 29 | 41 | 36 | 79 | 8 | ● |
| 0750 | 7.5 | 29 | 41 | 36 | 79 | 8 | ● |
| 0760 | 7.6 | 29 | 41 | 36 | 79 | 8 | ● |
| 0770 | 7.7 | 29 | 41 | 36 | 79 | 8 | ● |
| 0780 | 7.8 | 29 | 41 | 36 | 79 | 8 | ● |
| 0790 | 7.9 | 29 | 41 | 36 | 79 | 8 | ● |
| 0800 | 8 | 29 | 41 | 36 | 79 | 8 | ● |
| * 0810 079 08 | 8.1 | 29 | 41 | 36 | 79 | 8 | ○ |
| 0810 | 8.1 | 35 | 47 | 40 | 89 | 10 | ● |
| 0820 | 8.2 | 35 | 47 | 40 | 89 | 10 | ● |
| 0830 | 8.3 | 35 | 47 | 40 | 89 | 10 | ● |

cont'd ▶

* = HPMT STANDARD

Material group - Material-Gruppe - Groupe matière - Gruppo materiali - 材质主类

M02
M03
M04
M05
M06
M07
M08
M09
M10
M11
M12
M13
M14
M15
M18
M22
M25
M31
M16
M20
M17
M19
M21
M23
M24
M32

M26
M27
M28
M33
M01
M29
M30

Working Material
Cutting Parameter

574

463

若有技术规格变更，恕不事先通知

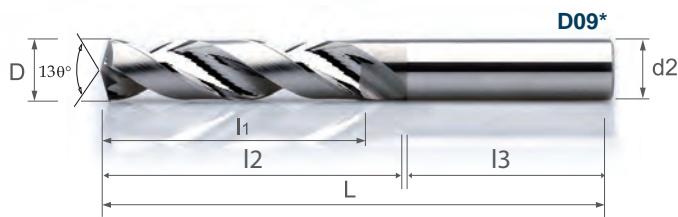


DR ALU OIL FEED TWIST DRILLS - DIN 6537K - 130° Point Angle - 3 x Ø

≤ 700 N/mm²

Solid Carbide DR ALU Oil Feed Twist Drills acc. to DIN 6537K point angle 130° shank acc. to DIN 6535HA
 Forets hélicoïdaux DR ALU à trous d'huile en carbure monobloc selon DIN 6537K angle de pointe 130° queue selon DIN 6535HA
 整体硬质合金 DR ALU 内冷却 钻头 - 相当于 DIN 6537K 2 刃 - 加工深度 3xD, 柄部标准 DIN 6535HA

VHM DR ALU Kühkanalbohrer nach DIN 6537K 130° Spitzenwinkel Schaft nach DIN 6535HA
 Punte elicoidali DR ALU in metallo duro integrale norma DIN 6537K con fori di lubrificazione angolo di punta 140° codolo DIN 6535HA



| EDPNo./EDV-Nr./ CODEusine/CodiceEDP | Dimension (mm) | | | | | | D09* |
|--|------------------|----|----|----|-----|---------|--------|
| | D (m7) | l1 | l2 | l3 | L | d2 (h6) | T... n |
| 0840 | 8.4 | 35 | 47 | 40 | 89 | 10 | ● |
| 0850 | 8.5 | 35 | 47 | 40 | 89 | 10 | ● |
| 0860 | 8.6 | 35 | 47 | 40 | 89 | 10 | ● |
| 0870 | 8.7 | 35 | 47 | 40 | 89 | 10 | ● |
| 0880 | 8.8 | 35 | 47 | 40 | 89 | 10 | ● |
| 0890 | 8.9 | 35 | 47 | 40 | 89 | 10 | ● |
| 0900 | 9 | 35 | 47 | 40 | 89 | 10 | ● |
| 0910 | 9.1 | 35 | 47 | 40 | 89 | 10 | ● |
| 0920 | 9.2 | 35 | 47 | 40 | 89 | 10 | ● |
| 0930 | 9.3 | 35 | 47 | 40 | 89 | 10 | ● |
| 0940 | 9.4 | 35 | 47 | 40 | 89 | 10 | ● |
| 0950 | 9.5 | 35 | 47 | 40 | 89 | 10 | ● |
| 0960 | 9.6 | 35 | 47 | 40 | 89 | 10 | ● |
| 0970 | 9.7 | 35 | 47 | 40 | 89 | 10 | ● |
| 0980 | 9.8 | 35 | 47 | 40 | 89 | 10 | ● |
| 0990 | 9.9 | 35 | 47 | 40 | 89 | 10 | ● |
| 1000 | 10 | 35 | 47 | 40 | 89 | 10 | ● |
| 1020 | 10.2 | 40 | 55 | 45 | 102 | 12 | ● |
| 1050 | 10.5 | 40 | 55 | 45 | 102 | 12 | ● |
| 1080 | 10.8 | 40 | 55 | 45 | 102 | 12 | ● |
| 1100 | 11 | 40 | 55 | 45 | 102 | 12 | ● |
| 1120 | 11.2 | 40 | 55 | 45 | 102 | 12 | ● |
| 1130 | 11.3 | 40 | 55 | 45 | 102 | 12 | ● |
| 1150 | 11.5 | 40 | 55 | 45 | 102 | 12 | ● |
| 1180 | 11.8 | 40 | 55 | 45 | 102 | 12 | ● |
| 1200 | 12 | 40 | 55 | 45 | 102 | 12 | ● |
| 1220 | 12.2 | 43 | 60 | 45 | 107 | 14 | ● |
| 1250 | 12.5 | 43 | 60 | 45 | 107 | 14 | ● |
| 1270 | 12.7 | 43 | 60 | 45 | 107 | 14 | ● |
| 1280 | 12.8 | 43 | 60 | 45 | 107 | 14 | ● |
| 1300 | 13 | 43 | 60 | 45 | 107 | 14 | ● |

cont'd ▶

Material group - Material-Gruppe - Groupe matière - Gruppo materiali - 材质主类

| | | | | | | | | | | | | | | | | | | | | | | | | | |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| M02 | M03 | M04 | M05 | M06 | M07 | M08 | M09 | M10 | M11 | M12 | M13 | M14 | M15 | M18 | M22 | M25 | M31 | M16 | M20 | M17 | M19 | M21 | M23 | M24 | M32 |
| M26 | M27 | M28 | M33 | M01 | M29 | M30 | | | | | | | | | | | | | | | | | | | |



| Working Material | Cutting Parameter |
|------------------|-------------------|
| 574 | 463 |

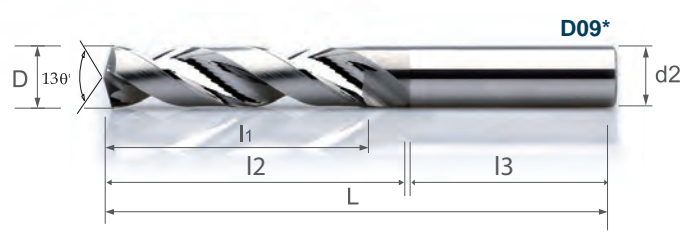
TECHNICAL SPECIFICATIONS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE

DR ALU OIL FEED TWIST DRILLS - DIN 6537K - 130° Point Angle - 3 x Ø

≤ 700 N/mm²

 Solid Carbide DR ALU Oil Feed Twist Drills acc. to DIN 6537K point angle 130° shank acc. to DIN 6535H
 Forets hélicoïdaux DR ALU à trous d'huile en carbure monobloc selon DIN 6537K angle de pointe 130° queue selon DIN 6535HA
 整体硬质合金 DR ALU 内冷却 钻头 - 相当于 DIN 6537K 2 刃 - 加工深度 3xD, 柄部标准 DIN 6535HA

 VHM DR ALU Kühlkanalbohrer nach DIN 6537K 130° Spitzenwinkel Schaft nach DIN 6535HA
 Punte elicoidali DR ALU in metallo duro integrale norma DIN 6537K con fori di lubrificazione angolo di punta 140° codolo DIN 6535HA



VHM

λ = 30°

3 x Ø

DIN 6535
HA
HB
HE

| EDPNo./EDV-Nr./ CODEusine/CodiceEDP | Dimension (mm) | | | | | | D09* |
|--|------------------|----|----|----|-----|---------|--------|
| | D (m7) | l1 | l2 | l3 | L | d2 (h6) | T... n |
| 1330 | 13.3 | 43 | 60 | 45 | 107 | 14 | ● |
| 1350 | 13.5 | 43 | 60 | 45 | 107 | 14 | ● |
| 1370 | 13.7 | 43 | 60 | 45 | 107 | 14 | ● |
| 1380 | 13.8 | 43 | 60 | 45 | 107 | 14 | ● |
| 1400 | 14 | 43 | 60 | 45 | 107 | 14 | ● |
| 1450 | 14.5 | 45 | 65 | 48 | 115 | 16 | ● |
| 1500 | 15 | 65 | 65 | 48 | 115 | 16 | ● |
| 1530 | 15.3 | 65 | 65 | 48 | 115 | 16 | ● |
| 1550 | 15.5 | 65 | 65 | 48 | 115 | 16 | ● |
| 1580 | 15.8 | 65 | 65 | 48 | 115 | 16 | ● |
| 1600 | 16 | 65 | 65 | 48 | 115 | 16 | ● |
| 1650 | 16.5 | 73 | 73 | 48 | 123 | 18 | ● |
| 1700 | 17 | 73 | 73 | 48 | 123 | 18 | ● |
| 1750 | 17.5 | 73 | 73 | 48 | 123 | 18 | ● |
| 1800 | 18 | 73 | 73 | 48 | 123 | 18 | ● |
| 1850 | 18.5 | 79 | 79 | 50 | 131 | 20 | ● |
| 1900 | 19 | 79 | 79 | 50 | 131 | 20 | ● |
| 1950 | 19.5 | 79 | 79 | 50 | 131 | 20 | ● |
| 2000 | 20 | 79 | 79 | 50 | 131 | 20 | ● |

Material group - Material-Gruppe - Groupe matière - Gruppo materiali - 材质主类

M02M03M04M05M06M07M08M09M10M11M12M13M14M15M18M22M25M31M16M20M17M19M21M23M24M32

M26M27M28M33M01M29M30

Working Material

Cutting Parameter

TECHNISCHE ÄNDERUNGEN OHNE VORHERIGE INFORMATION VORBEHALTEN

DR ALU OIL FEED TWIST DRILLS - DIN 6537L - 130° Point Angle - 5 x Ø

≤ 700 N/mm²

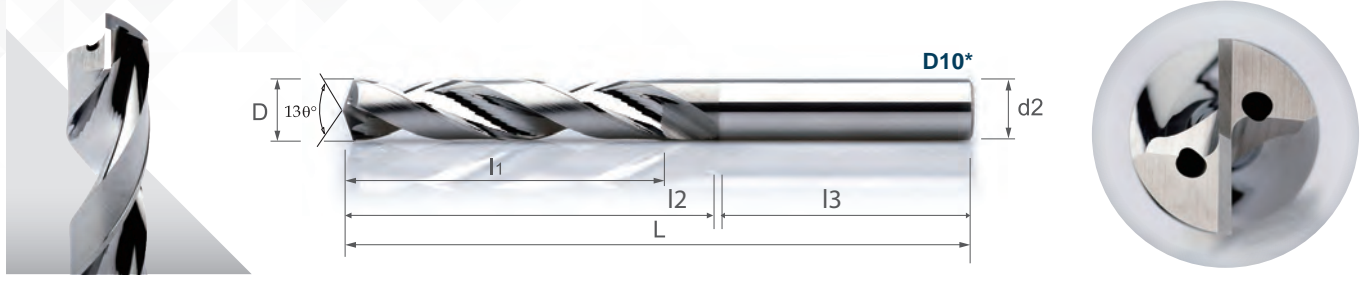
UK Solid Carbide DR ALU Oil Feed Twist Drills acc. to DIN 6537L point angle 130° shank acc. to DIN 6535HA

FR Forets hélicoïdaux DR ALU à trous d'huile en carbure monobloc selon DIN 6537L angle de pointe 130° queue selon DIN 6535HA

CN 整体硬质合金 DR ALU 内冷却 钻头 - 相等于 DIN 6537L 2 刃 - 加工深度 3xD, 柄部标准 DIN 6535HA

DE VHM DR ALU Kühkanalbohrer nach DIN 6537L 130° Spitzenwinkel Schaft nach DIN 6535HA

IT Punte elicoidali DR ALU in metallo duro integrale norma DIN 6537L con fori di lubrificazione angolo di punta 130° codolo DIN 6535HA



| EDPNo./EDV-Nr./ CODUsine/CodiceEDP | Dimension (mm) | | | | | | D10* |
|---------------------------------------|------------------|-----|-----|-----|----|---------|--------|
| | D (m7) | I 1 | I 2 | I 3 | L | d2 (h6) | T... n |
| * 0300 066 03 | 3 | 23 | 28 | 36 | 66 | 3 | ○ |
| 0300 | 3 | 23 | 28 | 36 | 66 | 6 | ● |
| * 0310 066 03 | 3.1 | 23 | 28 | 36 | 66 | 3 | ○ |
| 0310 | 3.1 | 23 | 28 | 36 | 66 | 6 | ● |
| * 0320 066 03 | 3.2 | 23 | 28 | 36 | 66 | 3 | ○ |
| 0320 | 3.2 | 23 | 28 | 36 | 66 | 6 | ● |
| 0330 | 3.3 | 23 | 28 | 36 | 66 | 6 | ● |
| 0340 | 3.4 | 23 | 28 | 36 | 66 | 6 | ● |
| 0350 | 3.5 | 23 | 28 | 36 | 66 | 6 | ● |
| 0360 | 3.6 | 23 | 28 | 36 | 66 | 6 | ● |
| 0370 | 3.7 | 23 | 28 | 36 | 66 | 6 | ● |
| 0380 | 3.8 | 29 | 36 | 36 | 74 | 6 | ● |
| 0390 | 3.9 | 29 | 36 | 36 | 74 | 6 | ● |
| * 0400 074 04 | 4 | 29 | 36 | 36 | 74 | 4 | ○ |
| 0400 | 4 | 29 | 36 | 36 | 74 | 6 | ● |
| * 0410 074 04 | 4.1 | 29 | 36 | 36 | 74 | 4 | ○ |
| 0410 | 4.1 | 29 | 36 | 36 | 74 | 6 | ● |
| * 0420 074 04 | 4.2 | 29 | 36 | 36 | 74 | 4 | ○ |
| 0420 | 4.2 | 29 | 36 | 36 | 74 | 6 | ● |
| 0430 | 4.3 | 29 | 36 | 36 | 74 | 6 | ● |
| 0440 | 4.4 | 29 | 36 | 36 | 74 | 6 | ● |
| 0450 | 4.5 | 29 | 36 | 36 | 74 | 6 | ● |
| 0460 | 4.6 | 29 | 36 | 36 | 74 | 6 | ● |
| 0470 | 4.7 | 29 | 36 | 36 | 74 | 6 | ● |
| 0480 | 4.8 | 35 | 44 | 36 | 82 | 6 | ● |
| 0490 | 4.9 | 35 | 44 | 36 | 82 | 6 | ● |
| 0500 | 5 | 35 | 44 | 36 | 82 | 6 | ● |
| 0510 | 5.1 | 35 | 44 | 36 | 82 | 6 | ● |
| 0520 | 5.2 | 35 | 44 | 36 | 82 | 6 | ● |
| 0530 | 5.3 | 35 | 44 | 36 | 82 | 6 | ● |
| 0540 | 5.4 | 35 | 44 | 36 | 82 | 6 | ● |

cont'd ▶

* = HPMT STANDARD

Material group - Material-Gruppe - Groupe matière - Gruppo materiali - 材质主类

M02 M03 M04 M05 M06 M07 M08 M09 M10 M11 M12 M13 M14 M15 M18 M22 M25 M31 M16 M20 M17 M19 M21 M23 M24 M32

M26 M27 M28 M33 M01 M29 M30

Working Material | Cutting Parameter

574 | 463

SPÉCIFICATIONS TECHNIQUES SUJETTES À CHANGEMENT SANS AVIS PRÉALABLE



DR ALU OIL FEED TWIST DRILLS - DIN 6537L - 130° Point Angle - 5 x Ø

≤ 700 N/mm²

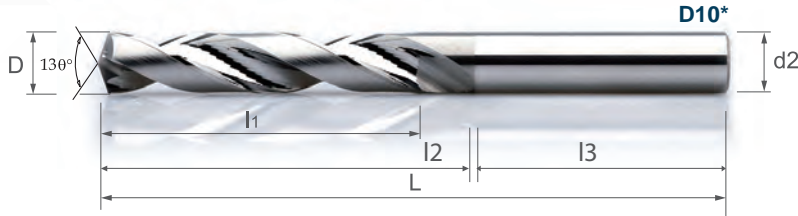
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CN 整体硬质合金 DR ALU 内冷却 钻头 - 相等于 DIN 6537L 2 刃 - 加工深度 3xD, 柄部标准 DIN 6535HA

DE VHM DR ALU Kühkanalbohrer nach DIN 6537L 130° Spitzenwinkel Schaft nach DIN 6535HA

IT Punte elicoidali DR ALU in metallo duro integrale norma DIN 6537L con fori di lubrificazione angolo di punta 130° codolo DIN 6535HA



| EDPNo./EDV-Nr./ CODEusine/CodiceEDP | Dimension (mm) | | | | | | D10* |
|--|------------------|----|----|----|-----|---------|--------|
| | D (m7) | l1 | l2 | l3 | L | d2 (h6) | T... n |
| 0550 | 5.5 | 35 | 44 | 36 | 82 | 6 | ● |
| 0560 | 5.6 | 35 | 44 | 36 | 82 | 6 | ● |
| 0570 | 5.7 | 35 | 44 | 36 | 82 | 6 | ● |
| 0580 | 5.8 | 35 | 44 | 36 | 82 | 6 | ● |
| 0590 | 5.9 | 35 | 44 | 36 | 82 | 6 | ● |
| 0600 | 6 | 35 | 44 | 36 | 82 | 6 | ● |
| * 0610 082 06 | 6.1 | 35 | 44 | 36 | 82 | 6 | ○ |
| 0610 | 6.1 | 43 | 53 | 36 | 91 | 8 | ● |
| 0620 | 6.2 | 43 | 53 | 36 | 91 | 8 | ● |
| 0630 | 6.3 | 43 | 53 | 36 | 91 | 8 | ● |
| 0640 | 6.4 | 43 | 53 | 36 | 91 | 8 | ● |
| 0650 | 6.5 | 43 | 53 | 36 | 91 | 8 | ● |
| 0660 | 6.6 | 43 | 53 | 36 | 91 | 8 | ● |
| 0670 | 6.7 | 43 | 53 | 36 | 91 | 8 | ● |
| 0680 | 6.8 | 43 | 53 | 36 | 91 | 8 | ● |
| 0690 | 6.9 | 43 | 53 | 36 | 91 | 8 | ● |
| 0700 | 7 | 43 | 53 | 36 | 91 | 8 | ● |
| 0710 | 7.1 | 43 | 53 | 36 | 91 | 8 | ● |
| 0720 | 7.2 | 43 | 53 | 36 | 91 | 8 | ● |
| 0730 | 7.3 | 43 | 53 | 36 | 91 | 8 | ● |
| 0740 | 7.4 | 43 | 53 | 36 | 91 | 8 | ● |
| 0750 | 7.5 | 43 | 53 | 36 | 91 | 8 | ● |
| 0760 | 7.6 | 43 | 53 | 36 | 91 | 8 | ● |
| 0770 | 7.7 | 43 | 53 | 36 | 91 | 8 | ● |
| 0780 | 7.8 | 43 | 53 | 36 | 91 | 8 | ● |
| 0790 | 7.9 | 43 | 53 | 36 | 91 | 8 | ● |
| 0800 | 8 | 43 | 53 | 36 | 91 | 8 | ● |
| * 0810 091 08 | 8.1 | 43 | 53 | 36 | 91 | 8 | ○ |
| 0810 | 8.1 | 49 | 61 | 40 | 103 | 10 | ● |
| 0820 | 8.2 | 49 | 61 | 40 | 103 | 10 | ● |
| 0830 | 8.3 | 49 | 61 | 40 | 103 | 10 | ● |

cont'd ▶

* = HPMT STANDARD

Material group - Material-Gruppe - Groupe matière - Gruppo materiali - 材质主类

| | | | | | | | | | | | | | | | | | | | | | | | | | |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| M02 | M03 | M04 | M05 | M06 | M07 | M08 | M09 | M10 | M11 | M12 | M13 | M14 | M15 | M18 | M22 | M25 | M31 | M16 | M20 | M17 | M19 | M21 | M23 | M24 | M32 |
| M26 | M27 | M28 | M33 | M01 | M29 | M30 | | | | | | | | | | | | | | | | | | | |

| | |
|------------------|-------------------|
| Working Material | Cutting Parameter |
| 574 | 463 |

MODIFICHE TECNICHE POSSIBILI SENZA PREAVVISO



DR ALU OIL FEED TWIST DRILLS - DIN 6537L - 130° Point Angle - 5 x Ø

≤ 700 N/mm²

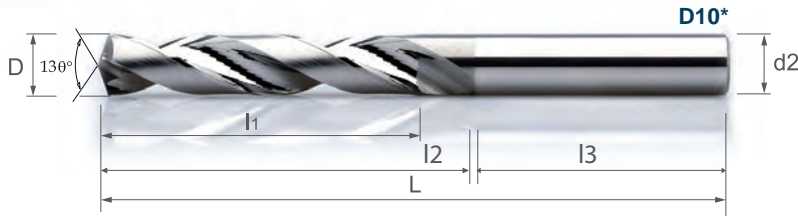
UK Solid Carbide DR ALU Oil Feed Twist Drills acc. to DIN 6537L point angle 130° shank acc. to DIN 6535HA

FR Forets hélicoïdaux DR ALU à trous d'huile en carbure monobloc selon DIN 6537L - angle de pointe 130° - queue selon DIN 6535HA

CN 整体硬质合金 DR ALU 内冷却 钻头 - 相等于 DIN 6537L 2 刃 - 加工深度 3xD, 柄部标准 DIN 6535HA

DE VHM DR ALU Kühkanalbohrer nach DIN 6537L 130° Spitzenwinkel Schaft nach DIN 6535HA

IT Punte elicoidali DR ALU in metallo duro integrale norma DIN 6537L con fori di lubrificazione angolo di punta 130° codolo DIN 6535HA



| EDPNo./EDV-Nr./ CODEusine/CodiceEDP | Dimension (mm) | | | | | | D10* |
|--|------------------|----|----|----|-----|---------|--------|
| | D (m7) | l1 | l2 | l3 | L | d2 (h6) | T... n |
| 0840 | 8.4 | 49 | 61 | 40 | 103 | 10 | ● |
| 0850 | 8.5 | 49 | 61 | 40 | 103 | 10 | ● |
| 0860 | 8.6 | 49 | 61 | 40 | 103 | 10 | ● |
| 0870 | 8.7 | 49 | 61 | 40 | 103 | 10 | ● |
| 0880 | 8.8 | 49 | 61 | 40 | 103 | 10 | ● |
| 0890 | 8.9 | 49 | 61 | 40 | 103 | 10 | ● |
| 0900 | 9 | 49 | 61 | 40 | 103 | 10 | ● |
| 0910 | 9.1 | 49 | 61 | 40 | 103 | 10 | ● |
| 0920 | 9.2 | 49 | 61 | 40 | 103 | 10 | ● |
| 0930 | 9.3 | 49 | 61 | 40 | 103 | 10 | ● |
| 0940 | 9.4 | 49 | 61 | 40 | 103 | 10 | ● |
| 0950 | 9.5 | 61 | 61 | 40 | 103 | 10 | ● |
| 0960 | 9.6 | 61 | 61 | 40 | 103 | 10 | ● |
| 0970 | 9.7 | 61 | 61 | 40 | 103 | 10 | ● |
| 0980 | 9.8 | 61 | 61 | 40 | 103 | 10 | ● |
| 0990 | 9.9 | 61 | 61 | 40 | 103 | 10 | ● |
| 1000 | 10 | 61 | 61 | 40 | 103 | 10 | ● |
| 1020 | 10.2 | 71 | 71 | 45 | 118 | 12 | ● |
| 1050 | 10.5 | 71 | 71 | 45 | 118 | 12 | ● |
| 1080 | 10.8 | 71 | 71 | 45 | 118 | 12 | ● |
| 1100 | 11 | 71 | 71 | 45 | 118 | 12 | ● |
| 1120 | 11.2 | 71 | 71 | 45 | 118 | 12 | ● |
| 1130 | 11.3 | 71 | 71 | 45 | 118 | 12 | ● |
| 1150 | 11.5 | 71 | 71 | 45 | 118 | 12 | ● |
| 1180 | 11.8 | 71 | 71 | 45 | 118 | 12 | ● |
| 1200 | 12 | 71 | 71 | 45 | 118 | 12 | ● |
| 1220 | 12.2 | 77 | 77 | 45 | 124 | 14 | ● |
| 1250 | 12.5 | 77 | 77 | 45 | 124 | 14 | ● |
| 1270 | 12.7 | 77 | 77 | 45 | 124 | 14 | ● |
| 1280 | 12.8 | 77 | 77 | 45 | 124 | 14 | ● |
| 1300 | 13 | 77 | 77 | 45 | 124 | 14 | ● |

cont'd ▶

Material group - Material-Gruppe - Groupe matière - Gruppo materiali - 材质主类

| | | | | | | | | | | | | | | | | | | | | | | | | | |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| M02 | M03 | M04 | M05 | M06 | M07 | M08 | M09 | M10 | M11 | M12 | M13 | M14 | M15 | M18 | M22 | M25 | M31 | M16 | M20 | M17 | M19 | M21 | M23 | M24 | M32 |
| M26 | M27 | M28 | M33 | M01 | M29 | M30 | | | | | | | | | | | | | | | | | | | |

| | |
|------------------|-------------------|
| Working Material | Cutting Parameter |
| 574 | 463 |

若有技术规格变更, 恕不事先通知

DR ALU OIL FEED TWIST DRILLS - DIN 6537L - 130° Point Angle - 5 x Ø

≤ 700 N/mm²

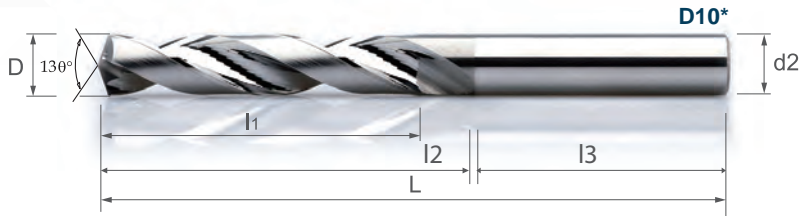
UK Solid Carbide DR ALU Oil Feed Twist Drills acc. to DIN 6537L point angle 130° shank acc. to DIN 6535HA

FR Forets hélicoïdaux DR ALU à trous d'huile en carbure monobloc selon DIN 6537L angle de pointe 130° queue selon DIN 6535HA

CN 整体硬质合金 DR ALU 内冷却 钻头 - 相等于 DIN 6537L 2 刃 - 加工深度 3xD, 柄部标准 DIN 6535HA

DE VHM DR ALU Kühkanalbohrer nach DIN 6537L 130° Spitzenwinkel Schaft nach DIN 6535HA

IT Punte elicoidali DR ALU in metallo duro integrale norma DIN 6537L con fori di lubrificazione angolo di punta 130° codolo DIN 6535HA



| EDPNo./EDV-Nr./ CODEusine/CodiceEDP | Dimension (mm) | | | | | | D10* |
|--|------------------|-----|-----|----|-----|---------|--------|
| | D (m7) | l1 | l2 | l3 | L | d2 (h6) | T... n |
| 1330 | 13.3 | 77 | 77 | 45 | 124 | 14 | ● |
| 1350 | 13.5 | 77 | 77 | 45 | 124 | 14 | ● |
| 1370 | 13.7 | 77 | 77 | 45 | 124 | 14 | ● |
| 1380 | 13.8 | 77 | 77 | 45 | 124 | 14 | ● |
| 1400 | 14 | 77 | 77 | 45 | 124 | 14 | ● |
| 1450 | 14.5 | 83 | 83 | 48 | 133 | 16 | ● |
| 1500 | 15 | 83 | 83 | 48 | 133 | 16 | ● |
| 1530 | 15.3 | 83 | 83 | 48 | 133 | 16 | ● |
| 1550 | 15.5 | 83 | 83 | 48 | 133 | 16 | ● |
| 1580 | 15.8 | 83 | 83 | 48 | 133 | 16 | ● |
| 1600 | 16 | 83 | 83 | 48 | 133 | 16 | ● |
| 1650 | 16.5 | 93 | 93 | 48 | 143 | 18 | ● |
| 1700 | 17 | 93 | 93 | 48 | 143 | 18 | ● |
| 1750 | 17.5 | 93 | 93 | 48 | 143 | 18 | ● |
| 1800 | 18 | 93 | 93 | 48 | 143 | 18 | ● |
| 1850 | 18.5 | 101 | 101 | 50 | 153 | 20 | ● |
| 1900 | 19 | 101 | 101 | 50 | 153 | 20 | ● |
| 1950 | 19.5 | 101 | 101 | 50 | 153 | 20 | ● |
| 2000 | 20 | 101 | 101 | 50 | 153 | 20 | ● |

Material group - Material-Gruppe - Groupe matière - Gruppo materiali - 材质主类

| | | | | | | | | | | | | | | | | | | | | | | | | | |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| M02 | M03 | M04 | M05 | M06 | M07 | M08 | M09 | M10 | M11 | M12 | M13 | M14 | M15 | M18 | M22 | M25 | M31 | M16 | M20 | M17 | M19 | M21 | M23 | M24 | M32 |
| M26 | M27 | M28 | M33 | M01 | M29 | M30 | | | | | | | | | | | | | | | | | | | |

Working Material | Cutting Parameter

574 | 463

TECHNICAL SPECIFICATIONS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE